

Shop Oct. 29

Work Order ID 63105

October 21, 2010 8:55:00 AM

PRELIMINARY ISSUE



Page 1

Item ID: D139-799-011

Accept



Setup Start



Revision ID: PRELIM

Item Name: Maintenance Step Installation

Stop



Start Date: 10/21/10 Start Qty: 1.00



Cust Item ID:

Required Date: 10/29/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

V

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr	Revision Nbr
IIN-D139-799	PA1 PA2

100



DC

Document Control

Memo
Photocopy bluefile & type labels per PPP D139-799-011
CHG001

110



Packaging

Packaging

Pick Kit

0.00

10/29/10 ①

Memo

0.00

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

No P/W + no L/H

S. 10/29/10

4

Work Order ID 63105

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Page 2

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Start Date: 10/21/10 Start Qty: 1.00



Cust Item ID:

Required Date: 10/29/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Memo

0.00

10/21/10 - Q

Packaging

Identify and pack for shipping as per PPP D139-799-011
Location: _____
PPP rev: _____*200*

140



QC21- Final Inspection - Work Order Release

0.00

QC

Quality Control

Memo

0.00

*10/21/10**RD1340*

POSITIVE RECALL

EFFECTIVE 10/21 AUTH 1

RELEASED _____ DATE _____

Picklist Print

Page 1

October 21, 2010 8:54:58 AM

Work Order ID: 63105



Parent Item: D139-799-011



Parent Item Name: Maintenance Step Installation

Start Date: 10/21/10

Required Date: 10/29/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.06.08 new issue DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4092-041 		Manufactured	No			110	Each	0.0000	1	1		62562	10/11/10
Maintenance Step Assembly 													
AN6H12 		Purchased	No			110	Each	20.0000	4	4			
Bolt 													

Location	Loc Qty	Loc Code
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ST342	20	
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115884

	20	
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110	Each	825.0000
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6

115884

16

10/11/2010

Location	Loc Qty	Loc Code
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ST298	825	
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114348

	4	
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114988

	36	
--	----	--

115698

	785	
--	-----	--

115688

1

2

3

4

5.0 PARTS LIST

REFERENCE

Qty -011	Qty -012	Qty -013	Qty -015	Qty -017	Part Number	Description
X					D139-799-011	MAINTENANCE STEP KIT
	X				D139-799-012	MAINTENANCE STEP KIT
		X			D139-799-013	CARGO DOOR HINGE KIT
			X		D139-799-015	ENGINE WASH KIT
				X	D139-799-017	FLOOR PROTECTOR KIT
					D2585	MOUNTING CHANNEL
			1		D2586	DOOR LATCH
			1		D2621	LATCH PLATE
			1		D3552-13	DOOR PROP
				2	D3580-1	JOGGLE BRACKET
			1		D3622-1	BALL STUD
			1		D3622-3	BALL STUD
				2	D3628-1	CUPPED WASHER
				2	D4072-1	AIRFRAME HINGE
				2	D4072-3	AIRFRAME HINGE BACKING PLATE
			4		D4072-5	BUSHING
			2		D4073-1	DOOR HINGE
			2		D4073-3	DOOR HINGE BACKING PLATE
			1		D4074-1	BRACKET
			1		D4074-3	CHANNEL
			1		D4074-5	BACKING PLATE
			1		D4074-7	STRIKER PLATE
1					D4092-041	MAINTENANCE STEP ASSEMBLY
	1				D4092-042	MAINTENANCE STEP ASSEMBLY
			2		D4121-1	HOSE ASSEMBLY
			1		D4121-3	HOSE ASSEMBLY
			1		D4121-5	HOSE ASSEMBLY
				1	D4130-5	FWD CARGO FLOOR PROTECTOR
				1	D4130-7	CENTER CARGO FLOOR PROTECTOR
				1	D4130-9	AFT CARGO FLOOR PROTECTOR
			1		D4131-041	MANIFOLD ASSEMBLY
			1		D4131-043	DOUBLER ASSEMBLY
			2		D4146-1	FITTING
				2	D4153-1	JOGGLE BRACKET
				2	D4166-1	PLACARD, MAX LOAD
				2	D4182-1	FITTING, QUICK DISCONNECT
4	4				AN6H12	BOLT
			4		AN526-1032R9	SCREW
			2		AN832-6J	UNION
			4		AN924-6J	NUT
		20			MS21042L3	NUT (OR MS21042-3)
		1			MS21042L5	NUT (OR MS21042-5)
			10		MS21919WDG09	CLAMP
		12			MS27039-1-09	SCREW
		4			MS27039-1-10	SCREW
		2			MS27039-1-14	SCREW
		1			MS27039-1-17	SCREW
			18		NAS1149D0363J	WASHER (or AN960JD10)
6	6	1			NAS1149D0663J	WASHER (or AN960JD616)
		4			NAS1515-5L	WASHER

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Revision: A
 Date: 10.08.18